

# Production Chart at 100% Efficiency

Parts per Minutes	Seconds per Part	Parts per Hour	Parts per 8 Hours Day	Parts per 40 Hours Week	Parts per 20.833 Days Month	Parts per 50 Week Year
0.10	600.000	6	48	240	1000	12000
0.25	240.000	15	120	600	2500	30000
0.50	120.000	30	240	1200	5000	60000
0.75	80.000	45	360	1800	7500	90000
1	60.000	60	480	2400	10000	120000
2	30.000	120	960	4800	20000	240000
3	20.000	180	1440	7200	30000	360000
4	15.000	240	1920	9600	40000	480000
5	12.000	300	2400	12000	50000	600000
6	10.000	360	2880	14400	60000	720000
7	8.571	420	3360	16800	70000	840000
8	7.500	480	3840	19200	80000	960000
9	6.667	540	4320	21600	90000	1080000
10	6.000	600	4800	24000	100000	1200000
20	3.000	1200	9600	48000	200000	2400000
25	2.400	1500	12000	60000	250000	3000000
30	2.000	1800	14400	72000	300000	3600000
40	1.500	2400	19200	96000	400000	4800000
45	1.333	2700	21600	108000	450000	5400000
50	1.200	3000	24000	120000	500000	6000000
55	1.091	3300	26400	132000	550000	6600000
60	1.000	3600	28800	144000	600000	7200000
65	0.923	3900	31200	156000	650000	7800000
70	0.857	4200	33600	168000	700000	8400000
75	0.800	4500	36000	180000	750000	9000000
80	0.750	4800	38400	192000	800000	9600000
90	0.667	5400	43200	216000	900000	10800000
100	0.600	6000	48000	240000	1000000	12000000
125	0.480	7500	60000	300000	1250000	15000000
150	0.400	9000	72000	360000	1500000	18000000
175	0.343	10500	84000	420000	1750000	21000000
200	0.300	12000	96000	480000	2000000	24000000
225	0.267	13500	108000	540000	2250000	27000000
250	0.240	15000	120000	600000	2500000	30000000
275	0.218	16500	132000	660000	2750000	33000000
300	0.200	18000	144000	720000	3000000	36000000
400	0.150	24000	192000	960000	4000000	48000000
500	0.120	30000	240000	1200000	5000000	60000000
600	0.100	36000	288000	1440000	6000000	72000000
700	0.086	42000	336000	1680000	7000000	84000000
800	0.075	48000	384000	1920000	8000000	96000000
900	0.067	54000	432000	2160000	9000000	108000000
1000	0.060	60000	480000	2400000	10000000	120000000